

## 1 CLAIMS

2 What we claim as our invention:

3 1. A system for the treatment of effluent gases from a semiconductor  
4 device manufacturing process, the system comprising:

5 (a) a burn/wet scrubber for receiving a flow of effluent gas  
6 containing a toxic constituent and for producing a flow of treated gas and a flow  
7 of waste-water containing the toxic constituent; and

8 (b) a local waste water treatment unit associated with the  
9 burn/wet scrubber for receiving the flow of wastewater containing the toxic  
10 constituent and for producing a flow of locally treated wastewater from which the  
11 toxic constituent has been abated.

1 2. The system of claim 1 further comprising a plurality of burn/wet  
2 scrubbers in fluid communication with a single local wastewater treatment unit.

1 3. (a) The system of claim 1 wherein said wastewater treatment  
2 unit includes an ion exchange filter.

1 4. The system of claim 3 wherein said toxic constituents include  
2 arsine and germanium by-products produced from a chemical vapor deposition  
3 process and said ion exchange filter abates the concentration said arsine and  
4 germanium in the wastewater.

1 5. The system of claim 1 and including a central wastewater treatment  
2 facility for receiving and further treating the locally treated wastewater.

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5. The system of claim 1 further comprising a plurality of burn/wet  
scrubbers and a plurality of wastewater treatment units wherein each burn/wet  
scrubbers is in fluid communication with a corresponding wastewater treatment  
unit, and each said wastewater treatment unit is in fluid communication with the  
central wastewater treatment facility.

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6. A method for the abatement of toxic constituents of effluent gases  
discharged during the manufacture of semiconductor devices, the method  
comprising the steps of:

- (a) oxidizing the toxic constituents of the effluent gases;
- (b) condensing the oxidized toxic constituents with water; and
- (c) abating condensed toxic constituents from water used to  
condense the oxidized toxic constituents.

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7. The method of claim 7 wherein said step of abating the toxic  
constituents from the water includes providing an ion exchange filter for the  
filtration of toxic constituents from the water.

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8. The method of claim 7 wherein the steps of oxidizing the toxic  
constituents and condensing the oxidized toxic constituents take place at a  
plurality of locations during the manufacture of the semiconductor devices.

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9. The method of claim 7 and including the step of directing the water  
to a central wastewater treatment facility after the abatement of the toxic  
constituents.

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10. The method of claim 7 wherein said step of abating the toxic  
constituents from the water includes providing a plurality of ion exchange filters  
for the filtration of toxic compounds from the water, before the water is directed to  
the central wastewater treatment facility.

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11. A method of abatement of toxic constituents in the effluent from a  
semiconductor device manufacturing process, the method comprising:  
(a) treating a flow of effluent gas containing a toxic constituent in  
a burn/wet scrubber to produce a flow of treated gas and a flow of wastewater  
containing the toxic constituent; and,  
(b) locally treating the flow of wastewater containing the toxic  
constituent to produce a flow of locally treated wastewater from which the toxic  
constituent has been abated.

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12. The method of claim 10 further including the step of treating the  
wastewater in a central wastewater treatment facility subsequent to said step of  
locally treating the wastewater.

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13. The method of claim 10 wherein said step of locally treating the  
wastewater includes flowing the wastewater through an ion exchange filter.

8/18/01

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